Appendix E

Enhanced Preventive Maintenance Refractory Repair Plan

- 1. Perform dry gunning all oven ends.
- 2. Perform dry gunning all standpipe interiors.
- 3. Perform dry gunning all charging holes.
- 4. Perform ceramic welding and replace standpipes where dry gunning is not sufficient.
- 5. Equivalent techniques will be approved by ACHD.