



Industrial Classification Codes and Coke Manufacturing Facilities

I. Standard Industrial Classification (SIC) Codes

- a. Since the 1930s, SIC Codes have been used to classify major sectors of the economy.
- b. Sectors are broken down into ten major “divisions,” which are further broken down into specific subgroupings.
(https://www.osha.gov/pls/imis/sic_manual.html)
- c. The following is the hierarchy of classifications for coke facilities:
 1. Division D: Manufacturing (includes 20 major groups)
 2. Major Group 33: Primary Metal Industries (includes 26 industry groups)
 3. Industry Group 331: Steel Works, Blast Furnaces, And Rolling And Finishing Mills (includes 5 industries)
 4. Industry 3312: Steel Works, Blast Furnaces (Including Coke Ovens), and Rolling Mills
 1. Coke, produced in beehive ovens
 2. Coke, produced in chemical recovery coke ovens
(https://www.osha.gov/pls/imis/sic_manual.display?id=683&tab=description)

II. North American Industry Classification System (NAICS) Codes

- a. This has largely superseded the use of the SIC Code system.
- b. The following is the hierarchy of classifications for coke facilities:
 1. NAICS Code 31-33: Manufacturing
 2. NAICS Code 324: Petroleum and Coal Products Manufacturing
 3. NAICS Code 3241: Petroleum and Coal Products Manufacturing
 4. NAICS Code 324199: All Other Petroleum and Coal Products Manufacturing
(<http://www.census.gov/cgi-bin/sssd/naics/naicsrch?code=324199&search=2012%20NAICS%20Search>)